

CIGARETTE SPECIFICATION

LOUISVILLE

EFFECTIVE DATE: 01/01/96

STANDARD PRODUCTION

* ARIES LIGHTS KS MENTHOL SP - COLLECTORS CHOICE MEDLEY SERIES

* BRAND CODE-08029 (STD)

* SEE "COMMENTS" BELOW FOR OTHER BRANDS/CODES APPLICABLE TO THIS SPECIFICATION

CIGARETTE LENGTH	:	84.0	MM	FTC TAR	:	11.0	MG/CIGT	10.5	-	11.4
TOBACCO ROD CIRCUM.	:	24.80	MM							
TOBACCO ROD LENGTH	:	57.0	MM							
FILTER LENGTH	:	27.0	MM							
TIPPING LENGTH	:	31.000	MM							
TOTAL R.T.D.	:	121	MM H2O	FRESH MENTHOL	:	.65	MG/CIGT	.60	-	.70
DILUTION TARGET	:	14.0	+/-	5.0	%					

TIPPING PAPER : 62MM X 3500M WHT SGRNL KC 265M2 12-021-B LASER PERF.

GLUE ROLLER/
TIPPING INFORMATION : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
: BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/ DILUTION TYPE /BAND WIDTH/ TPR. CUT LENGTH/DRY PATCH SIZE
24.00 PRE-PERF TIPPING NA: 1 ROW 27.00 8.5 X 20MM

TIPPING ADHESIVE : NATIONAL 32-2037 61-065-A

SEAM ADHESIVE : NATIONAL 32-2100 (PROTOS 100/MK 10) PVA 61-490-A

STD. FILLER - PACK O.V.: ABBH1 - 12.95% BRICA MENTHOL SP

CIGARETTE PAPER /USE UP: 27.00MM X 6700M 22CU/0.6%/100% WOOD 10-372-A
REPLACE WITH/USE UP: 27.00MM X 6700M 24CU/0.6%/100% WOOD 10-994-A
REPLACE WITH : 27.00MM X 6700M 24CU/0.6%/100% WOOD 10-371-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

SAP CROSS REFERENCE #: CIGT: CG0008 FILTER: B07002

205444509

COMMENTS : OTHER APPLICABLE BRANDS: 08229/EMBASSY;
: 08238/ESPRESSO; 08626/SEVILLE; 08632/SIENNA

REASON FOR CHANGE : PM CHANGING TO INDUSTRY STANDARD CFO INSTRUMENT
: AND METRIC UNITS FOR RTD MEASUREMENT.

: SAP CROSS REFERENCE PART NUMBERS ADDED.

PREPARED BY : D.J. KELTON (A/S400) PRINTING DATE : 12/19/95
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APPROVED BY: *Spencer Busac* SUPERCEDES SPECIFICATION DATED: 4/12/95